

Date: Wednesday, 22/10/2008 4:03:09 PM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : FRONT INBOARD LEG ASSEMBLY |
| Job Number : 42837 | |
| Estimate Number : 13320 | |
| P.O. Number : | Part Number : D3782041 |
| This Issue : 22/10/2008 S.O. No. : | Drawing Number : D3782 REVA |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL / MED FAB | Drawing Revision : A |
| Previous Run : 42149 | Material : |
| Written By : | Due Date : 29/10/2008 Qty: 2 Um: Each |
| Checked & Approved By : <u>JUD 08-10-22</u> | |
| Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

| | | |
|-----|--------|-------------------|
| 2.0 | D37681 | Front Inboard Leg |
|-----|--------|-------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Front Inboard Leg
 batch: B40972

FF 09/02/17 (2)

| | | |
|-----|--------|------|
| 3.0 | D37871 | Foot |
|-----|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Foot
 batch: B41880

FF 09/02/17 (2)

| | | |
|-----|--------|------|
| 4.0 | AN513A | Bolt |
|-----|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch: M110363

FF 09/02/17 (2)

| | | |
|-----|------------|--------|
| 5.0 | AN960JD516 | Washer |
|-----|------------|--------|



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Washer
 batch: M110363
 or (NAS1149D0568J)batch: _____

FF 09/02/17 (2)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:03:09 PM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 42837

Part Number: D3782041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M110382

FF 09/02/17

(2)

7.0

AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

eye Bolt

batch: M 109712

FF 09/02/17

(2)

8.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Front Leg Fitting

B 42238

FF 09/02/17

(2)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

FF 09/02/17

(2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 09/02/18

(2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

88 09 09/02/18

(2)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/18

Job Completion



MF 09-02-18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

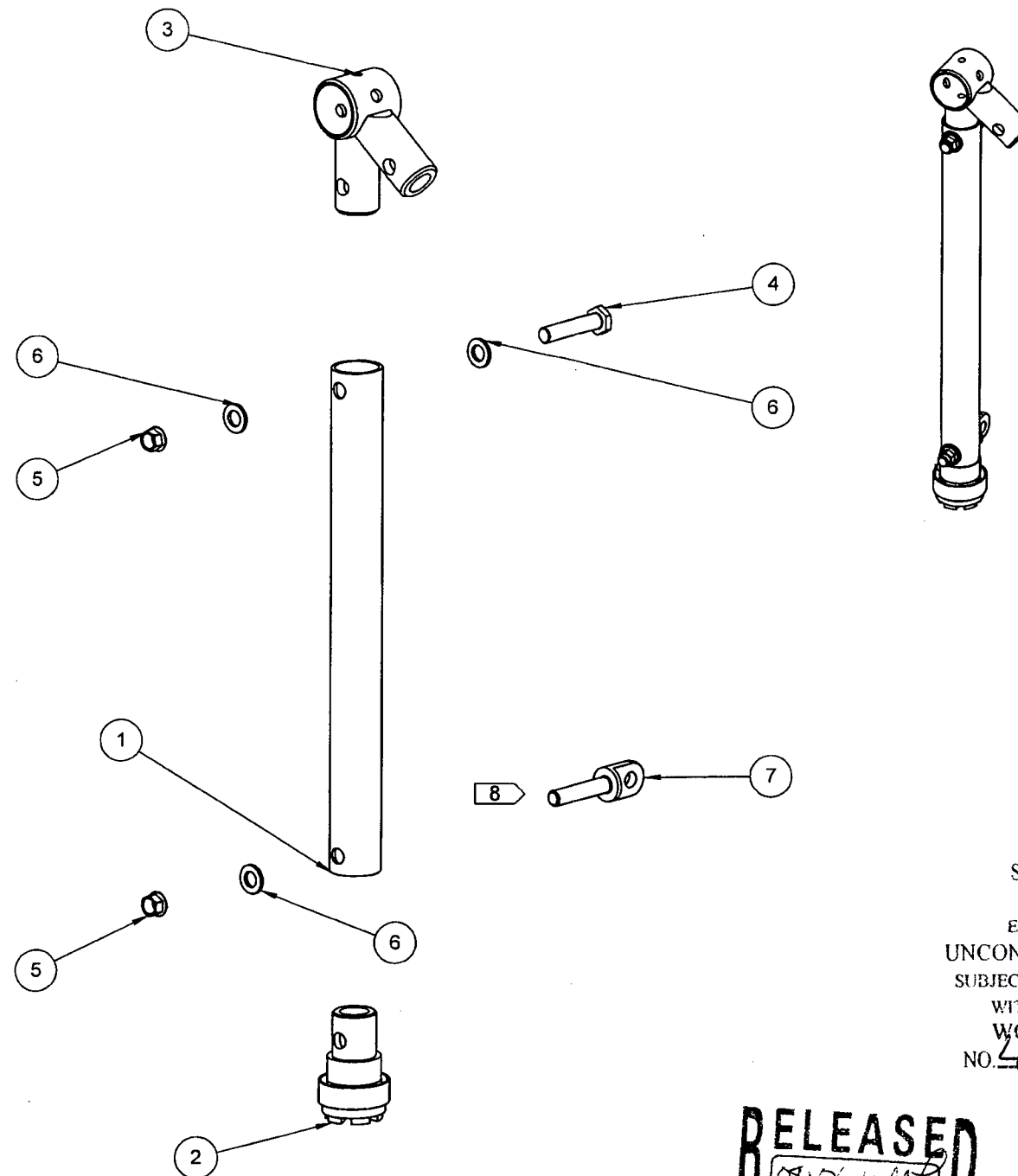
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. (-041) |
|----------|---------------|------------------------|-------------|
| 1 | D3768-1 | FRONT INBOARD LEG | 1 |
| 2 | D3787-1 | FOOT | 1 |
| 3 | D3762-041 | FRONT LEG FITTING ASSY | 1 |
| 4 | AN5-13A | BOLT | 1 |
| 5 | MS21042L5 | NUT | 2 |
| 6 | NAS1149D0568J | WASHER (AN960JD516) | 3 |
| 7 | AN45-13A | EYE BOLT | 1 |



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42837

RELEASED
08.06.04

D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | HS | 08.06.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | HS | DRAWING NO. | REV. A |
| MFG. APPR. | HS | D3782 | SHEET 1 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | HS | LEG ASSEMBLY | NTS |
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